



PROUDLY MADE BY **CANADIANS.** FOR OUR **CLIMATE.**WINDOWCITY.COM



COMPANY PROFILE



MORE CHOICES, GREATER SELECTION, ONE SOURCE, SINCE 1992

Window City has built an organization that has become the leader in extruding and manufacturing vinyl windows and doors. We are recognized throughout North America for our design excellence, precision craftsmanship and state of the art technology necessary to produce quality windows and doors that exceed the industry's demanding performance standards. By combining our fully automated window manufacturing capabilities with the latest door technology, Window City has the solutions to all your window and door requirements.

MISSION STATEMENT

Window City was founded on the principal of designing and manufacturing the best quality windows and doors for our clients. We invest in the best people, equipment and technology to ensure our products exceed the expectations of our customers, leading to many years of maintenance free ownership. No matter the size or complexity of your project, our dedicated team of professionals are here to support you at every step.











OUR **COMMITMENT**

WINDOW CITY IS COMMITTED ON EVERY LEVEL TO MAKING AND SUPPORTING THE BEST WINDOWS AND DOORS POSSIBLE



COMPOUNDING

Window City manufactures its own PVC compound, made from top quality resin. This allows us to control the quality and consistency necessary to provide some of the most advanced extrusions in the marketplace today.



CAPSTOCK COLOUR

Capstock technology is the ultimate finish for the exterior of vinyl windows and doors, due to its consistency, colour accuracy, longevity and maintenance free characteristics. During profile extrusion the capstock colour is extruded directly and permanently fused onto the vinyl window or door profile, providing a 10 year finish warranty, unlike paint which peels, chips and cracks.



GLASS LINE

Window City utilizes the latest in glass manufacturing technology, thanks to our two state of the art automated glass sealed unit lines. The result is the highest quality and highest performing glass on the market, all while inserting argon or krypton gas between the double or triple glass panes. We also manufacture tempered glass, which allows us to make safety glass for your project needs.



EXTRUSION

We design and extrude all of our window and door profiles, making our products exclusive to Window City. Our commitment to quality starts with the aesthetic and structural components of our products and continues throughout our manufacturing process.



AUTOMATED FABRICATION, WELDING, AND CLEANING

Precision and quality are the standard for all Window City products. We leave nothing to chance during the manufacturing process. Our automated fabrication centres provide precision cutting and fabrication of the frames, sashes and accessories.

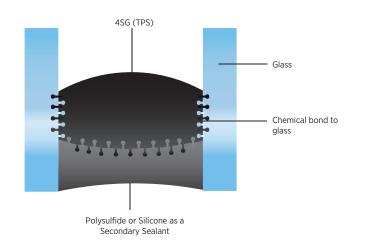


DELIVERY AND SUPPORT

With our dedicated fleet of trucks, we carefully deliver your windows and doors throughout the GTA. With over 2 million windows successfully installed, Window City's dedicated professionals support every customer. Our team responds quickly and we stock a large amount of window and door hardware should any service be required. You can count on Window City no matter the situation.

2 COMPANY PROFILE MANUFACTURING 3

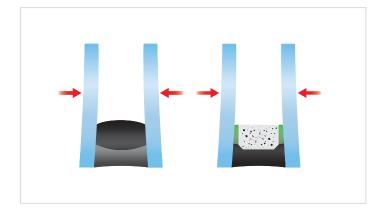
CLASS WARRANTY 4SG Thermoplastic Spacer (TPS) EXCLUSIVELY AT WINDOW CITY



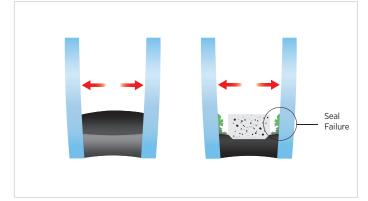
THE MOST ADVANCED GLASS TECHNOLOGY THE FUTURE IS HERE

Every Window City window uses our 4SG (TPS) sealed units, the most advanced spacer technology on the market. 4SG (TPS) chemically bonds to the glass, so Argon gas is kept between the two panes of glass. 4SG (TPS) is the only technology which offers a 4O year sealed unit warranty. Window City invested in this technology because it offers the absolute best for our customers.

4SG (TPS) PERMANENTLY FLEXIBLE SPACER



The Window City 4SG (TPS) spacer changes shape to accommodate the compression being experienced, but the conventional sealed unit deforms the spacer, which causes stress on the spacer and the adhesive used to keep the unit together. Over time, this weakens the adhesive, which leads to seal failure.



The Window City 4SG (TPS) spacer stretches to accommodate the expansion being experienced, but the conventional sealed unit loses connection with the spacer, which creates a gap between the spacer and the glass, allowing Argon gas to escape. Over time the conventional sealed unit seal will fail, along with its thermal performance.

SOLAR® SOLUTIONS

Window City's Solar Solutions glass options provide you with several choices to maximize your energy savings. Whether you are concerned with heating or cooling costs, we have you covered. Energy Star® certified products help reduce green house gases and assist in the conservation of our natural resources.



PREMIUM PACKAGE

Low-E Coating 90% Argon / 5% Krypton Gas Clear Glass 90% Argon / 5% Krypton Gas Low-E Coating Warm Edge Spacer 4SG (TPS) Secondary Sealant

TRIPLE PANE

Most Efficient

- Most efficient Energy Star Certified Up to 55% more energy efficient than the average window
- Comfort and efficiency, UV protection and sound reduction
- 40 year seal failure warranty

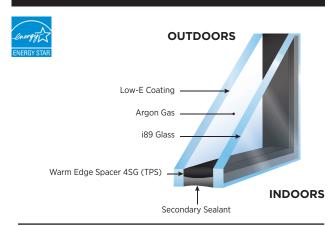
PREMIUM PLUS PACKAGE



TRIPLE PANE TEMPERED GLASS

- Most efficient Energy Star Certified Up to 55% more energy efficient than the average window
- Comfort and efficiency, UV protection and sound reduction
- Protection and safety
- Resistant to scratch and breakage
- 40 year seal failure warranty

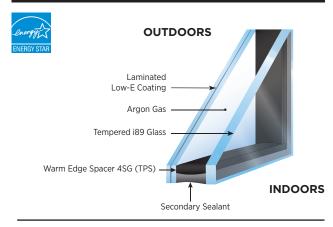
ULTRA PACKAGE



DOUBLE PANE

- Energy Star Certified 20% more energy efficient than the average window
- Comfort and efficiency
- 40 year seal failure warranty

ULTRA PLUS PACKAGE



DOUBLE PANE LAMINATED & TEMPERED

- Energy Star Certified 20% more energy efficient than the average window
- Comfort and efficiency
- Security and safety, fade protection and sound reduction
- Resistant to scratch and breakage
- 40 year seal failure warranty

4 GLASS TECHNOLOGY
SOLAR SOLUTIONS 5



DOUBLE PANE UNIT WITH LOW-E AND ARGON

Applying a Low-e coating to the exterior glass allows the sealed unit to substantially increase its performance. In the summer, the Low-E coating reflects the heat to the exterior of the home and keeps the cool air inside. In the winter, the low-e coating keeps the heat inside and reflects the cold outside, dramatically increasing your comfort and reducing your energy usage.



TRIPLE PANE UNIT WITH LOW-E AND ARGON

Triple pane sealed units incorporate an additional piece of low-e coated glass, an additional spacer and more argon gas than a double pane sealed unit. These additions increase the energy efficiency of your windows considerably, increasing your comfort while lowering your heating and cooling costs. The investment in a triple pane window leads to lower greenhouse gas emissions, lower bills and better comfort in your home.



HIGH PERFORMANCE GLASS COATING OPTIONS



Balanced solar control coating (two

silver layers), provides year-round

thermal performance and comfort.

LoE-272

LOÉTOU

LoE-180 ESC

High solar gain that allows the sun's radiant heat to pass into the home while providing a thermal insulating quality to prevent conductive heat loss to the outside. High visible light transmission, ideal for use in triple pane windows.



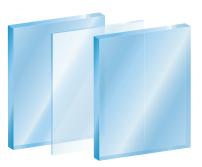
LoE-i89

High solar gain coating which reflects escaping heat back into the room and is often used to optimize ER values to meet the Energy Star Canada building codes.



TEMPERED GLASS

Tempered glass is at least 4 times as strong as annealed glass of the same thickness. When Tempered Glass breaks, on extreme force, it shatters to small pieces with no sharp shards on breakage. It also leaves no residue on the window frame. Therefore, tempered glass offers a significantly increased amount of safety and security to your home.



LAMINATED GLASS

Laminated glass is constructed with two or more layers of glass permanently bonded together with a polymeric interlayer. Laminated glass also offers superior safety and increased noise reduction. This means that your home will not only be safer, but also significantly quieter compared to having a traditional sealed unit. Another advantage of laminated glass is the interlayer which adds significant fade protection for your home furnishings and flooring.

GRILLES & DIVIDED LITES

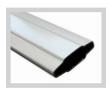
Grilles and divided lite options can add a whole new dimension to your home's appearance. Window City can create that unique architectural element by customizing both your internal or external grille selections. Custom grilles can be conveniently located between the glass for easy maintenance or for a more traditional look, on the exterior. Simulated divided lite options are also available.



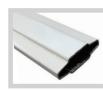
White Colonial



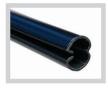
Two-Tone Colonial



Georgian 5/8"



Georgian 1"

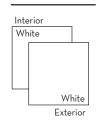


Pencil

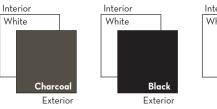
6 GLASS UNITS LOW-E GLASS 7

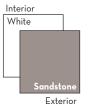


Solid Colours



Exterior Colours (Two-Tone) uPVC CapStock Interior Interior In









3 1/4" FRAME. TRADITIONAL DESIGN

MEETS MODERN-DAY TECHNOLOGY

Traditional design meets modern-day technology in our Heritage Collection of casement, awning and fixed windows. Our engineers have taken the classic contours of a hand-crafted wood window and combined them with the performance and durability of vinyl. The Heritage Collection will bring that timeless beauty to your home and add value without sacrificing quality. Our 3 1/4" fusion welded frame and sash offer superior strength.



For available hardware options and finishes, please refer to page 19.

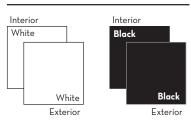
PERFORMANCE RATINGS

	Glass	Air Infiltration	Water Penetration	Force Entry Resistance	Class	U-Factor Btu/hft F	U-Factor W/M2.K	Energy Rating (ER)	Energy Star	Energy Star Most Efficient	NRCan Reference Number
HC-101	Double Pane	А3	620Pa	Grade 10	R-PG65	0.23	1.28	35	Yes	No	NR5930-36662940-ES5
CASEMENT	Triple Pane	А3	620Pa	Grade 10	R-PG65	0.18	1.04	38	Yes	Yes	NR5930-45957471-ES5
HC-126	Double Pane	А3	510Pa	Grade 20	LC-PG70	0.23	1.31	35	Yes	No	NR5930-36662946-ES5
AWNING	Triple Pane	А3	510Pa	Grade 20	LC-PG70	0.18	1.04	38	Yes	Yes	NR5930-45957477-ES5
HC-176	Double Pane	Fixed	720Pa	Grade 20	R-PG70	0.22	1.24	41	Yes	Yes	NR5930-36662952-ES5
CASEMENT FIXED	Triple Pane	Fixed	720Pa	Grade 20	R-PG70	0.17	0.96	44	Yes	Yes	NR5930-45957483-ES5
HC-151	Double Pane	Fixed	510Pa	Grade 20	R-PG55	0.22	1.25	45	Yes	Yes	NR5930-36662958-ES5
SLIM FIXED	Triple Pane	Fixed	510Pa	Grade 20	R-PG55	0.20	1.11	45	Yes	Yes	NR5930-36662960-ES5

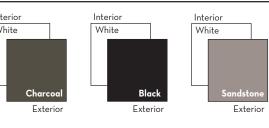
8 HERITAGE COLLECTION 9



Solid Colours



Exterior Colours (Two-Tone) uPVC CapStock







4 1/2" FRAME. THE FIRST

OF ITS KIND

The attention to detail distinguishes the Heritage Maximum Collection of casement, awning and fixed windows, creating beautiful vistas throughout your home. Unlike any other window, our 4 1/2" fusion welded frame and sash offer superior strength. This is the slimmest profile in the industry today and has 40% less frame obstruction creating expansive views and increased daylight in any opening.



For available hardware options and finishes, please refer to page 19.

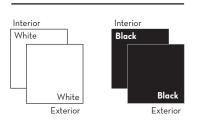
PERFORMANCE RATINGS

	Glass	Air Infiltration	Water Penetration	Force Entry Resistance	Class	U-Factor Btu/hft F	U-Factor W/M2.K	Energy Rating (ER)	Energy Star	Energy Star Most Efficient	NRCan Reference Number
HC-401	Double Pane	А3	720Pa	Grade 20	CW-PG70	0.23	1.29	39	Yes	No	NR5930-36662880-ES5
CASEMENT	Triple Pane	А3	720Pa	Grade 20	CW-PG70	0.17	0.94	43	Yes	Yes	NR5930-45957429-ES5
HC-426	Double Pane	А3	720Pa	Grade 20	LC-PG55	0.23	1.32	38	Yes	No	NR5930-36662886-ES5
AWNNG	Triple Pane	А3	720Pa	Grade 20	LC-PG55	0.16	0.93	43	Yes	Yes	NR5930-45957435-ES5
HC-476 CASEMENT	Double Pane	Fixed	720Pa	Grade 40	CW-PG70	0.21	1.21	44	Yes	Yes	NR5930-36667226-ES5
FIXED	Triple Pane	Fixed	720Pa	Grade 40	CW-PG70	0.15	0.84	48	Yes	Yes	NR5930-45957495-ES5
HC-451 SLIM	Double Pane	Fixed	720Pa	Grade 40	CW-PG70	0.22	1.23	46	Yes	Yes	NR5930-36667220-ES5
FIXED	Triple Pane	Fixed	720Pa	Grade 40	CW-PG70	0.19	1.08	46	Yes	Yes	NR5930-36667222-ES5

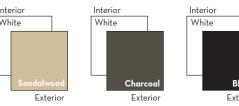
10 HERITAGE MAXIMUM COLLECTION 11

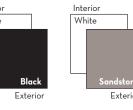


Solid Colours



Exterior Colours (Two-Tone) uPVC CapStock









3 1/4" FRAME. SUPERIOR STRENGTH

CONTEMPORARY DESIGN

Window City's exclusive Classic Collection of casement, awning and fixed windows incorporates superior structural integrity along with quality and unmatched performance. Our 3 1/4" fusion welded frame and sash offer superior strength.









WC-100 CASEMENT

WC-125 AWNING

WC-175 CASEMENT FIXED

D WC-150 SLIM FIXED

For available hardware options and finishes, please refer to page 19.

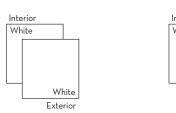
PERFORMANCE RATINGS

	Glass	Air Infiltration	Water Penetration	Force Entry Resistance	Class	U-Factor Btu/hft F	U-Factor W/M2.K	Energy Rating (ER)	Energy Star	Energy Star Most Efficient	NRCan Reference Number
WC-100	Double Pane	А3	720Pa	Grade 20	R-PG65	0.22	1.27	36	Yes	No	NR5930-36662904-ES5
CASEMENT	Triple Pane	А3	720Pa	Grade 20	R-PG65	0.18	1.02	38	Yes	Yes	NR5930-45957447-ES5
WC-125	Double Pane	А3	720Pa	Grade 20	R-PG55	0.23	1.29	35	Yes	No	NR5930-36662910-ES5
AWNING	Triple Pane	А3	720Pa	Grade 20	R-PG55	0.18	1.02	38	Yes	Yes	NR5930-45957453-ES5
WC-175	Double Pane	Fixed	720Pa	Grade 40	CW-PG70	0.22	1.26	41	Yes	Yes	NR5930-36662892-ES5
CASEMENT FIXED	Triple Pane	Fixed	720Pa	Grade 40	CW-PG70	0.17	0.96	44	Yes	Yes	NR5930-45957441-ES5
WC-150	Double Pane	Fixed	720Pa	Grade 40	CW-PG70	0.24	1 .35	41	Yes	Yes	NR5930-36662874-ES5
SLIM FIXED	Triple Pane	Fixed	720Pa	Grade 40	CW-PG70	0.21	1.18	42	Yes	Yes	NR5930-36662876-ES5

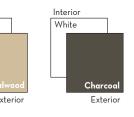
12 CLASSIC COLLECTION 13



Solid Colours



Exterior Colours (Two-Tone) uPVC CapStock





4 1/2" FRAME. CLASSIC SERIES

CASEMENT AWNING | FIXED

Window City's exclusive Classic Collection of casement window 4 1/2" frame incorporates superior structural integrity along with quality and unmatched performance.









WC-400 CASEMENT

WC-425 AWNING

WC-475 CASEMENT FIXED

WC-450 SLIM FIXED

For available hardware options and finishes, please refer to page 19.

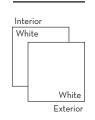
PERFORMANCE RATINGS

	Glass	Air Infiltration	Water Penetration	Force Entry Resistance	Class	U-Factor Btu/hft F	U-Factor W/M2.K	Energy Rating (ER)	Energy Star	Energy Star Most Efficient	NRCan Reference Number
WC-400	Double Pane	А3	510Pa	Grade 20	R-PG55	0.23	1.28	34	Yes	No	NR5930-36662928-ES5
CASEMENT	Triple Pane	А3	510Pa	Grade 20	R-PG55	0.18	1.04	37	Yes	Yes	NR5930-45957459-ES5
WC-425	Double Pane	А3	510Pa	Grade 20	LC-PG60	0.23	1.30	34	Yes	No	NR5930-36662934-ES5
AWNING	Triple Pane	А3	510Pa	Grade 20	LC-PG60	0.18	1.04	37	Yes	Yes	NR5930-45957465-ES5
WC-475	Double Pane	Fixed	510Pa	Grade 20	R-PG55	0.22	1.25	40	Yes	Yes	NR5930-36667214-ES5
CASEMENT FIXED	Triple Pane	Fixed	510Pa	Grade 20	R-PG55	0.17	0.97	43	Yes	Yes	NR5930-45957489-ES5
WC-450	Double Pane	Fixed	720Pa	Grade 20	R-PG45	0.22	1.25	43	Yes	Yes	NR5930-36667208-ES5
SLIM FIXED	Triple Pane	Fixed	720Pa	Grade 20	R-PG45	0.19	1.11	43	Yes	Yes	NR5930-36667210-ES5

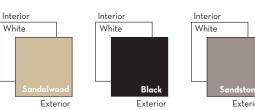
14 CLASSIC COLLECTION 15



Solid Colours



Exterior Colours (Two-Tone) uPVC CapStock



^{*} Sandstone and black colours are not available in WC-300 and WC-350.





WC-200 SINGLE SLIDER TILT

3 1/4" FRAME. CLASSIC SERIES

HUNG | SLIDER

Window City's exclusive Classic Collection of hung and slider windows incorporates superior structural integrity along with unmatched quality and performance. Our 3 1/4" fusion welded frame and sash offer superior strength.







WC-250 DOUBLE SLIDER TILT



WC-300 SINGLE SLIDER (4 1/2" FRAME)



WC-325 SINGLE SLIDER LIFTOUT



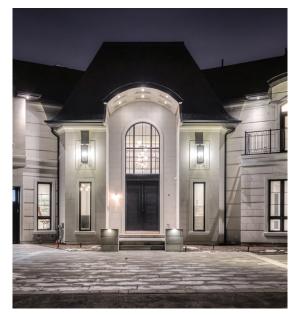
WC-350 DOUBLE SLIDER LIFTOUT

For available hardware options and finishes, please refer to page 19.

PERFORMANCE RATINGS

	Glass	Air Infiltration	Water Penetration	Force Entry Resistance	Class	U-Factor Btu/hft F	U-Factor W/M2.K	Energy Rating (ER)	Energy Star	Energy Star Most Efficient	NRCan Reference Number
WC-200 SINGLE	Double Pane	A2	150Pa	Grade 20	R-PG20	0.24	1.38	36	Yes	No	NR5930-39156028-ES5
SLIDER TILT	Triple Pane	A2	150Pa	Grade 20	R-PG20	0.18	1.03	40	Yes	Yes	NR5930-39873363-ES5
WC-201 SINGLE	Double Pane	А3	440Pa	Grade 20	R-PG40	0.24	1.37	38	Yes	No	NR5930-36662898-ES5
HUNG TILT	Triple Pane	А3	440Pa	Grade 20	R-PG40	0.18	1.03	41	Yes	Yes	NR5930-39873351-ES5
WC-250 DOUBLE	Double Pane	A2	180Pa	Grade 10	R-PG25	0.25	1.40	35	Yes	No	NR5930-36662916-ES5
SLIDER TILT	Triple Pane	A2	180Pa	Grade 10	R-PG25	0.22	1.27	35	Yes	No	NR5930-36662918-ES5
WC-251 DOUBLE	Double Pane	A2	400Pa	Grade 10	R-PG45	0.24	1.39	35	Yes	No	NR5930-36662922-ES5
HUNG TILT	Triple Pane	A2	400Pa	Grade 10	R-PG45	0.22	1.27	35	Yes	No	NR5930-36662924-ES5
WC-300 SINGLE	Double Pane	A2	220Pa	Grade 20	R-PG30	0.24	1.35	35	Yes	No	NR5930-39156020-ES5
SLIDER LIFTOUT (4 1/2" Frame)	Triple Pane	A2	220Pa	Grade 20	R-PG30	0.22	1.22	36	Yes	No	NR5930-39156022-ES5
WC-325 SINGLE	Double Pane	А3	180Pa	Grade 20	R-PG25	0.24	1.36	40	Yes	Yes	NR5930-39156036-ES5
SLIDER LIFTOUT	Triple Pane	А3	180Pa	Grade 20	R-PG25	0.21	1.22	40	Yes	Yes	NR5930-39156038-ES5
WC-350 DOUBLE	Double Pane	A2	150Pa	Grade 20	R-PG20	0.24	1.37	36	Yes	No	NR5930-39156012-ES5
SLIDER LIFTOUT	Triple Pane	A2	150Pa	Grade 20	R-PG20	0.22	1.24	37	Yes	No	NR5930-39156014-ES5

16 CLASSIC COLLECTION CLASSIC COLLECTION



ARCHITECTURAL

SHAPES

Sophisticated curves, arches, circles and other geometric shapes, plus a willingness to accommodate the creative demands of the most demanding home designers keep architects coming back consistently to Window City for windows that are more than mere windows.

Windows City uses patented PVC mullions with steel reinforcements which add strength, performance and security, which allows us to produce much larger window units with a mix of both fixed and operating windows.



BAY

WINDOWS

Bay windows are much desired by homeowners because of the way they project outwards to extend a home, creating more living space. From the interior they can become a graceful, sunlit place in the home and provide a panoramic view. The beauty of bay windows can be greatly enhanced by our grille options and accessory items. The durability and energy efficient features found in all Window City windows apply to our bay windows. All bay windows are custom-built to your specific application.



BOW WINDOWS

Bow windows are welcomed by homeowners and frequently requested by architects because of their grand, sweeping curves that can turn a standard window opening into an appealing architectural enhancement. Bow windows are projection windows that have the benefit of adding space to a home.

WINDOW HARDWARE





STANDARD SLIDER | HUNG HARDWARE





Premium Hardware Crank

Multi-Point Lever Lock

STANDARD CASEMENT HARDWARE





Brushed Chrome

CASEMENT HARDWARE FINISH OPTIONS

Also available in:

White, Coppertone, Bright Brass, Bright Chrome, and Western Pewter.

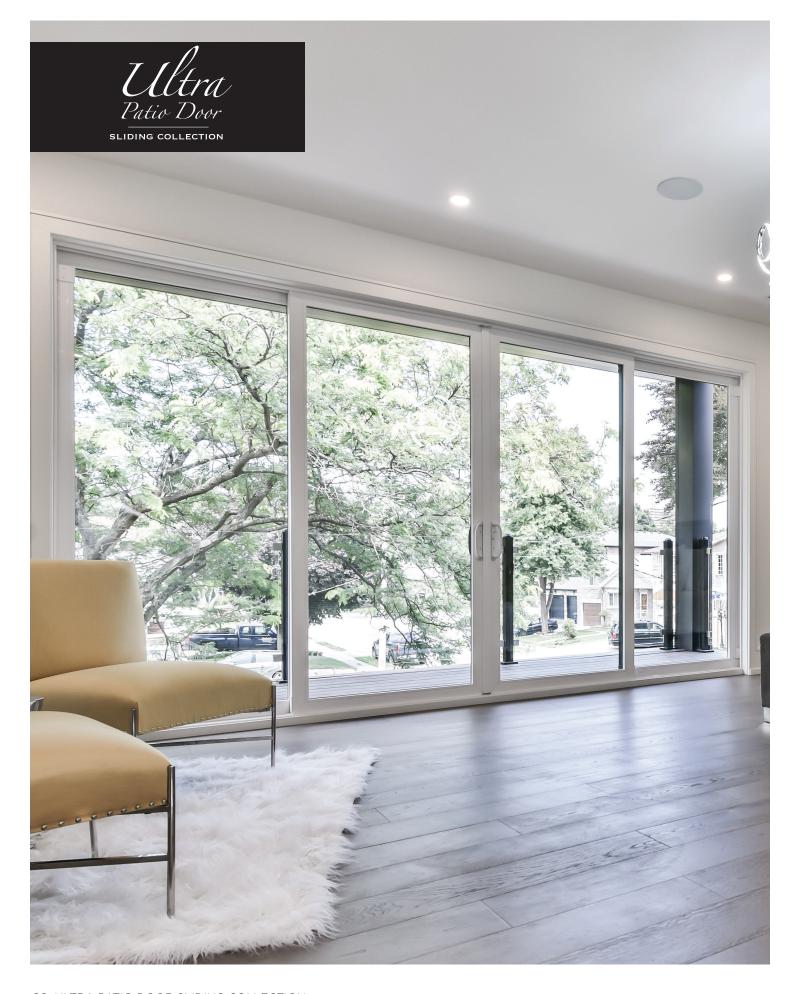


TRIM **OPTIONS**

All Window City products can be customized to meet your exact specifications with our extensive accessory options that are factory applied and fully integrated into your windows. This includes a variety of sizes for brick moulds, PVC or wood jambs and PVC casing. The possibilities are endless with either standard or custom interior and exterior accessories.



18 BAY & BOW WINDOWS | ARCHITECTURAL SHAPES



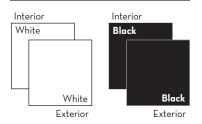
ULTIMATE STRENGTH & DURABILITY

The Ultra Patio Door Sliding Collection from Window City allows you to invite the outdoors into your home without sacrificing comfort or security. Ultra Sliding doors are not just for patios these days - they are at home in any room. Brighten your home with endless natural light and the beauty of the outdoors. Window City's Ultra Patio Door is available with all interior and exterior trim options to finish the job.

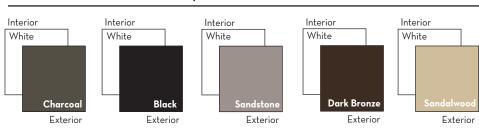
The Ultra Patio Door Sliding Collection can be combined with several custom sidelites, transoms, grille and glass options.

COLOURS

Solid Colours



Exterior Colours (Two-Tone) uPVC CapStock



HARDWARE

All hardware finishes are available in: White, Black, Two-Tone (White & Black) and Satin Nickel







PERFORMANCE RATINGS

	Glass	Air Infiltration	Water Penetration	Force Entry Resistance	Class	U-Factor Btu/hft F	U-Factor W/M2.K	Energy Rating (ER)	Energy Star	Energy Star Most Efficient	NRCan Reference Number
WC-500	Double Pane	A2	330Pa	Grade 20	R-PG45	0.25	1.40	36	Yes	No	NR5930-36795740-ES5
SLIDING	Triple Pane	A2	330Pa	Grade 20	R-PG45	0.23	1.28	36	Yes	No	NR5930-36795742-ES5

20 ULTRA PATIO DOOR SLIDING COLLECTION 21



UNMATCHED **PERFORMANCE**

Our Ultra Patio Door Swing Collection incorporates superior structural integrity along with quality and unmatched performance with our exclusive all uPVC and aluminum reinforced frame system. The structural reinforcement is strategically positioned to strengthen key areas of the frame that support the adjustable hinges and the standard multipoint hardware. It can be combined with several sidelites, transoms, grille and glass options along with multiple operational configurations to create an entrance truly customized for you.

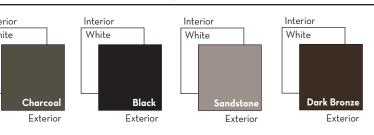
Interior

COLOURS

Solid Colours

Interior Interior White Black White Black Exterior Exterior

${\bf Exterior\ Colours\ (Two-Tone)\ uPVC\ CapStock}$



HARDWARE

All hardware finishes are available in: Black, Satin Nickel, Dark bronze and Pewter

Venice Torino Expressions True Elegance

TRIM SET HANDLES 9"

TRIM SET HANDLES 12"

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MORE CHOICES. GREATER SELECTION. ONE SOURCE.















































